Packaging

Work Ord	ler ID 105983			Page 1							
Item ID: Revision ID:	D3949-043	CX13168F	Accept	*N900	040	100)*	Setup	Start	*N	S1*
Item Name:	Gross Weight Towing Cable Flag A	ssembly \2							Stop	*N	S2*
Start Date:	8/27/13 Start Qty: 1.00	*1*		Cust Item 1	D:						
Required Date	Req'd Qty: 1.00	*1 *		Customer:							
Reference:		•									
Approvals:	Process Plan: MLJ	Date: \3-08-29	Tooling:	D:	ate:			Run	Start	I/I	R1*
	QC:	Date:	SPC (Y/N):	D:	ate:				Stop	*N	R2*
Sequence ID/ Work Center I	Operation Description	and the second second	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Re Qt	ject y	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr										VIII 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
D3949	REV A										
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100 Purchasing Purchasing	Supplier:	ure as per Dwg D3949-043	0.00					<u> </u>	<u>3/0</u> &	2/30	
110 *11 0 *	Receive & Inspect for	Damage & Mat'l Certs	0.00					/3	/2/	// =	(12)
Packaging	Memo		0.00					-/-/	[0]G	/_/_	(2)

										DQA:	Date			
NCR:	res / No)			WORK ORDER NON- 0	100	NFORN	AANCE / UP	DATE			4 .		
					***					QA Closed:	Date			
Work Orde	sř.				DISPOSITION				AGAINST DE	EPARTMENT/PROCESS				
WOIN OIG					Rework	1		Skid-tube	Crosstube	1 .	Water Jet	Engineering		
Part N	No.				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality		
					Use-as-is		Therm	noforming	Finishing	Rec/Sto	re/Packaging	Other		
NCR N	No				Work Order Update]		Large Fab	Composite	J	Supplier			
Root				Descri	ption of work order update		Initial	Act	tion	Sign &				
Cause	Date	Step	Qty		or Non-conformance	Ch	nief Eng	Desci	ription	Date	Verification	QC Inspector		
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Landi	ng Gear				General	_	7		_	-	_	¬		
	Bendin	_			Bend	<u></u>	Grain			Ovalized		Pressure/Forced		
	Centre	Not Conce	ntric to	o/s	BOM/Route	\perp	Hardwa	re		Over/Under	 	Temperature/Cure		
	Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre		Weld		
		d/Crimped			Burrs			ions Incomplete/(Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled		
Cuffs Contamination					Contamination		Mainte			Part Moved				
	Heat Treat Countersink						Mislabe	led		Positioned V	7			
	Inspection Strip in Tube Cut Too Short						Misread Power Loss/Surge					Other		
	Rinnles	in Rend			Drill Holes	1	Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

Folio

-Work Ord August-28-13				*10		Ī						
Item ID: Revision ID:	D3949-043			Accept	*NS	300	0040	100)* s	Setup Star	1.71	S1*
Item Name:	Gross Weigh	ht Towing Cable Flag Assem	nbly .				Stop	*N	S2*			
Start Date:	8/27/13	Start Qty: 1.00	*1*		Cus	t Item	ID:					
Required Date Reference:	e: 8/28/13	Req'd Qty: 1.00	*1*		Cus	tomer:						
Approvals:	Process P	lan:	Date:	Tooling:	***************************************	Date:			R	Run Start	17	R1*
	QC:		Date:	SPC (Y/N):		Date:				Stop	*N	R2*
Sequence ID/ Work Center	ID	Operation Description		Set Up/ Run Hours		ol ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		QC6- Inspect dimensions to	drawing	0.00	ıs ,							-
120				10		9		(CIA			
QC Quality Control		Memo		· 0.00 9 4	39		•	·				•
130		Identify as per dwg & Stock	Location: 5749	/ 0.00						- 2 4-		
130									12x	28	1.3-	09-20
Packaging Packaging		Memo		0.00					,		, ,	,
140		QC21- Final Inspection - W	ork Order Release	0.00						10.	?	
1 4 ∩		QC21 Tima hispection W	ork order Release	0.00					6	HX//	1 12	-09-11)
QC		Memo		0.00						VIII	10	
Quality Control										/	(.	M
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										DQA:	Date:	
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					T.	-	· · · · · · · · · · · · · · · · · · ·			QA Closed:	Date:	
Work Order: DISPOSITION								AGAINST DE	PARTMENT	/PROCESS		
Part No					Rework Scrap Use-as-is Work Order Update Skid-tube Machining Thermoforming Large Fab		Machining	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging Supplier		Engineering Quality Other	
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Root				Descri	ption of work order update	1	Initial	Ac	tion	Sign &		
Cause	Dat	e Step	Qty	(or Non-conformance	Ct	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data												
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Process						1						
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Landi	ng Gear	.		_	General		-					-
	Bendi	ng 🏄 .			Bend	$ldsymbol{le}}}}}}$	Grain			Ovalized	<u></u>	Pressure/Forced
	Centre	Not Conce	entric to	o/s	BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure
Cracks Broken/Dam				Broken/Damaged		Inspecti	on Incomplete		Part Incorred	ct	Weld	
Crushed/Crimped Burrs				Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/Mi	ssing	Wrong Stock Pulled	
Cuffs			Contamination		Mainte	nance		Part Moved				
Heat Treat Co			Countersink		Mislabe	eled		Positioned V	Vrong	_		
				Cut Too Short		Misread			Power Loss/	Surge	Other	

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio

Picklist Print

August-28-13 11:51:39 AM

Work Order ID:

105983

Parent Item:

D3949-043

Parent Item Name:

Gross Weight Towing Cable Flag Assembly

Start Date: 8/27/13

Required Date: 8/28/13

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3949-043P		Purchased	No			110	Each	0.0000	1	12	//		ic (T
Gross Weight Towing Cab	le Flag Assembly										-/-4	13/5//	7 (2)

											DQA:	Date:	•		
NCR:	Yes	/ No				WORK ORDER NON-C	100	NFORM	MANCE / UP	DATE			,,		
								-			QA Closed:	Date:			
Work Orde	er.					DISPOSITION AGAINST D				AGAINST DE	EPARTMENT/PROCESS				
WOIN OIG	٠					Rework	1		Skid-tube	Crosstube	1	Water Jet	Engineering		
Part I	No.					Scrap	1		Machining	Small Fab	Pro	d. Eng. Coor.	Quality		
						Use-as-is	1		noforming	Finishing		re/Packaging	Other		
NCR i	No.					Work Order Update			Large Fab	Composite	1	Supplier	1 🗔		
							•		·						
Root					Descri	ption of work order update		Initial	Ac	ction	Sign &				
Cause		Date	Step	Qty	(or Non-conformance	Ch	nief Eng	Desc	cription	Date	Verification	QC Inspector		
Doc/Data															
Equip/Tooling															
Operator								•							
Material															
Setup	Ш			<u> </u> 											
Other															
Process							1								
Supplier					<u> </u>										
Training															
Unapproved				<u> </u>									<u> </u>		
							AUL	T CATE	GORY						
Landi	ng (*			General	_	7		_	7	_	1		
	_	Bending			<u> </u>	Bend	<u></u>	Grain		<u> </u>	Ovalized		Pressure/Forced		
	\vdash	Centre No	ot Concer	ntric to	o/s	BOM/Route	\vdash	Hardwa			Over/Under	<u> </u>	Temperature/Cure		
	┢	Cracks				Broken/Damaged	L	4 `	on Incomplete	<u></u>	Part Incorre	⊢	Weld		
Crushed/Crimped Burrs				4	\vdash	1	ions Incomplete/	'Unclear	Part Lost/M	issing	Wrong Stock Pulled				
Cuffs			Contamination		Mainte			Part Moved							
	Heat Treat				Countersink		Mislabe	led		Positioned V		-			
	Inspection Strip in Tube Cut				Cut Too Short		Misread	l		Power Loss/	'Surge	Other			

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

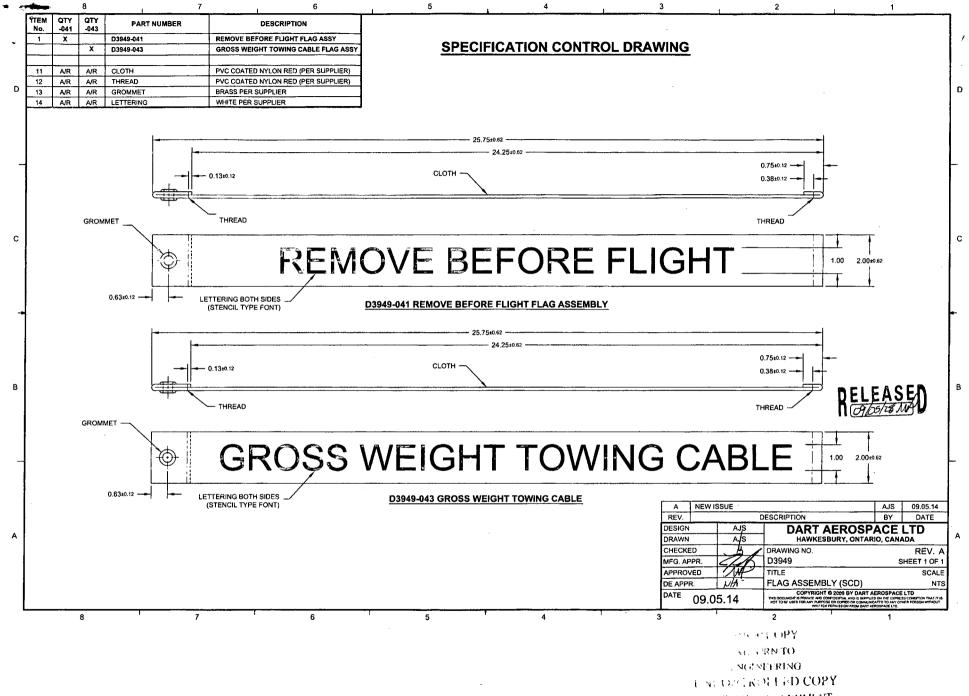
Torque Waves in Extrusion

Drill Holes

Drawing

Finish

Folio



NOTIFIER TO COPY

INCOMINDITED COPY

INCOMINDITED NOTICE

INCOMINDITED N



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO21148

Purchase Order Date 8/30/2013 PO Print Date 8/30/2013

Page Number 1 of 1

der From:

TULMAR SAFETY SYSTEMS 1123 CAMERON ST HAWKESBURY, ON K6A 2B8 CA VC-TUL001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

613 632 1282

Yours ppd

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Ship Via: Ship Acct:

e Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ CD Taxable Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
D3384-1P	Cyclic Sock	9/13/2013	12:00	\$27.45	\$329.40
•.		Yes	Each		
	,	9/13/2013			
AS PER DWG D3384 REV. C B105976					
				Line Total:	\$329.40
D3949-043P	Gross Weight Towing Cable Flag Assembly	9/13/2013	12.00	\$14.00	\$168.00
		Yes	Each		
		9/13/2013			
AS PER DWG D3949 REV. A B105983					

Line Total:

\$168.00

PO Total:

\$497.40

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

NO

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES

PST# 6122-5207

1

range Nbr:

Change Date:

8/30/2013

>

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street Hawkesbury, ON K6A 2B8 CA

Tel: 613-632-1282 Fax: 613-632-2030 MID: XOTULSAF1123HAW email: info@tulmar.com Packing Slip No. 49286 Ship Date

13-Sep-13

Bill To:

Dart Aerospace 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7. Canada

Ship to:

Dart Aerospace

1270 Aberdeen Street Buyer: Chantal Lavoie Tel: 613-632-9577

Hawkesbury, ON K6A 1K7. Canada

PO number	Aug-13	Account nu CDART10 Ship Vi)0 ∎*``_``````	Hel		erd S		
PO21148 Item No. Description) Quan	Pick-Up tity ordered		· -	B HAWKESBU ed/Returned		itity on bacl	corder
972 yclic, Sock, Colour Red/7"L x rawing No: D3384 (P/N D338 WG Rev: C ne 1 ot No: BATCH00000000025	4-1)	12	EA	er e	12			
p72-002 rap,Colour Red,25¾" L x 2" \ rawing No: D3949 (p/n D394 WG Rev: A ne 2	W/"Gross Weight T	owing Cable"	EA		12	Charles Web Sec Trades	garan er en	
Dt No: BATCH00000000004	4				,·		SEP 13 76	i di
Shipper Certificate of Conforman	Olf			· ·	Date	. ,	SEP 13 70	

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

Authorized Inspector

Date: SEP 1 3 2813



October 26, 2012

Fax To: Tulmar Safety Systems

Fax: 613-632-2030 Attention: Meagan Fax From: Susan Nolan

Certificate of Conformance

Re: PO 24209-00 Sportlight 11 Red

The goods shipped on P/O 24209-00 are as per sampled goods. Specification as follows: As per mill documentation, Sportflight 11 Red is in compliance with the following standards:

Width:

Product is 58 inches wide.

Roll Size:

Average roll length is 50 yards.

Weight:

Product weight is 21.18 ounces per lineal yard. Product weight is 13.15 ounces per square yard.

Content:

100% Nylon

Coating:

Product has a Polyvinyl Chloride Coaling

Denier:

420 Denier

Thread Count:

Construction is 48 x 34 threads per square inch.

Protective Finish:

Product is water repellant.

Hydro Resist:

Product has hydro-resistant properties. AATCC 127-1988: 5000mm

Breaking:

CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 408 lbs, Weft: 304 lbs

Tearing:

CAN 2-4.2-M77 Method 12.3 Pendulum: Warp: 25 lbs. Weft: 17.5 lbs

Elongation:

CAN 2-4.2-M77 Method 9.2 C.R.E. Grab: Warp: 58%, Weft: 51%

Cold Crack;

Cold Crack is - 20 degree Celsius

Cautions:

Not dimensionally stable with temperature change. Product fades with prolonged U.V. Exposure. PVC can

crack or peel with exposure to extreme cold or solvents. Nylon is not suitable for boat tops, travel covers,

tonneau covers or other outdoor applications.

Manufacture Date: 10/28/11

Lot Number:

402933

Sincerely,

J. Ennis Fabrics Ltd.

S Nolan

Susan Nolan

Customer Service Centre Spedalist

16's used to mfg.

D3949-043 (Rev. 14).

D 50-t alia

Bs # 1738/06

LORD & HODGE, Inc.

Grommets • Snap Fasteners • Vacu-Vises™ P.O. Box 737, Middletown, CT 06457-0737 TEL (860) 632-7006 FAX (860) 632-2192 Web: www.lordandhodge.com E-mail: customerservice@lordandhodge.com

WE CERTIFY THAT MATERIAL SUPPLIED ON:

PACKING LIST #: <u>84640</u>

DATED: NOVEMBER 3, 2006

P.O. #: 11975

SOLD TO: TULMAR SAFETY SYSTEMS

QUANTITY: 35 GROSS

IS IN ACCORDANCE WITH SPECIFICATIONS: #1 GROM.& WASH.-BRASS

larter Hg.



formerly / anciennement Canadian Sewing Supply Ltd. / Ltée - established / établie 1924 Manufacturers of sewing threads. / Wholesalers of elastics, Velcro, tapes, trimmings. Fabricants de fils à coudre. / Grossistes d'élastiques, Velcro, galons, garnitures.

27 September 2011

Tulmar Safety Systems 1123 Cameron Street Hawksbury, Ontario K6A 2B8

Att. Sandra Nadeau

CERTIFICATE OF COMPLIANCE

This is to certify that the item mentioned below, shipped to Tulmar Safety Systems by CANSEW INC. on 27 September 2011, has been produced in accordance with the requirements of your Purchase Order no. 21401-00 of 26 September:

-Thread, nylon, CBB69, colour #51 (red), \overline{V} -T-295, type 2, class A, size E-9.72 lb, lot # 1644502

Yours, truly,

Hershie Schachter CANSEW INC.

TSS

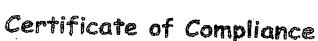
253

532

VANCOUVER

1615 Venables St. V5L 2H1 (604) 682-4341 1-800-580-0737 FAX: (604) 682-4196 Tel: 905-470-0744

1-145 Riviera Drive, Markham Ontario L3R-5J6 Fax: 905-470-9454



DATE: JAN. 24th 2013
OUR PROD. NO.: //02/ (10/26)
CUSTOMER P/O NO.: 24717-00
CUSTOMER: Tulmar Safety Systems Inc.
PRODUCT: TW MULTI PLASTIC INK
QTY. SHIPPED: 2
LOT NO.: 072811001X2
MANUFACTURING DATE: JULY 28 2011
Shelf-Life: 5 yrs.
We certify that the product, 11021 WHITE TW MULTI PLASTIC INK

Signature:

was manufactured, inspected and Conforms to specifications

applicable to the product.

Title:

013-237-2030

FZ:IAY ZAAZ/PA/TT

1-145 Riviera Drive, Markham Ontario L3R-5J6 Tel: 905-470-0744 Fax: 905-470-9454

Certificate of Compliance

DATE:	Nov-17	2011	<u>-</u>	
OUR PROD. NO.:	Tw-109	1-4		
CUSTOMER P/O NO.:	21886	-00	-	
CUSTOMER: Tulma	r Safety Sys	tems Inc.		
PRODUCT: MUL	TI PLASTI	ic RETI	<u>ARDER</u>	:
QTY. SHIPPED: /	SALLON			• •
LOT NO.:	N/A			
ROLL NO.: MANUFACTURING	N/A DATE		N/A No.	<u>v</u> /2011
Shelf-Life:	5	yrs.	NOV /201	6
We certify that the p TW-1091-4 MWTI PLASTIC K	•	L		

was manufactured, inspected and Conforms to specifications applicable to the product.

Signature:

0507-759-519

155# 7306-RET/09 AC



S/O 30890 TSS 8972-002 # D3949-043 QTY: 12